DETERMINATION OF EXPOSED SURFACE AREA OF ${\rm V_2O_5}$ ON ${\rm V_2O_5/Al_2O_3}$ CATALYSTS BY TPD OF NH3

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Exposed surface area of $\rm V_2O_5$ on $\rm V_2O_5/Al_2O_3$ catalysts was determined by temperature programmed desorption of $\rm NH_3$. The exposed surface was mostly composed of (010) face of $\rm V_2O_5$ at low $\rm V_2O_5$ content, but the exposed surface areas of other faces were comparable to that of (010) face at high $\rm V_2O_5$ content.

The determination of exposed surface area of active component can lead to better understanding of catalytic activity of supported catalysts. But no general methods have been developed for supported oxide catalysts. We have successfully measured the number of surface V=O species of supported $\rm V_2O_5$ catalysts by rectangular pulse technique in which the reaction of NO with NH₃ on surface V=O was utilized. In the present letter, we describe the determination of exposed surface area of $\rm V_2O_5$, $\rm S_{\rm V_2O_5}$, on $\rm V_2O_5/Al_2O_3$ catalysts by temperature programmed desorption (TPD) of NH₃.

on $\rm V_2O_5/Al_2O_3$ catalysts by temperature programmed desorption (TPD) of NH $_3$. The catalysts used were $\rm V_2O_5/Al_2O_3$ (VPS) described elsewhere. TPD of NH $_3$ was conducted with a conventional TPD apparatus with a heating rate of 5 K/min, after the catalyst was calcined at 773 K for 0.5 h, exposed to NH $_3$ at room temperature for 0.5 h, and evacuated at room temperature for 0.5 h.

TPD spectra on the catalysts were essentially identical to each other. It had a single peak with a peak maximum around 350 K and a long tailing. Figure 1A shows the surface concentration of adsorbed NH $_3$, that is, the ratio of the amount of desorbed NH $_3$ in TPD run to the BET surface area of catalyst. The concentration was the lowest on Al $_2$ O $_3$, and increased with an increase in V $_2$ O $_5$ content. The difference in the concentration between V $_2$ O $_5$ and Al $_2$ O $_3$ was enough large to evaluate Sv $_2$ O $_5$ on the assumption that the concentrations of adsorbed NH $_3$ on exposed surfaces of V $_2$ O $_5$ and Al $_2$ O $_3$ are identical to those on unsupported V $_2$ O $_5$ and Al $_2$ O $_3$ alone, respectively. Since the amount of desorbed NH $_3$, [NH $_3$], consists of those desorbed from the exposed surfaces of V $_2$ O $_5$ and Al $_2$ O $_3$, it can be expressed as follows:

$$[NH_3] = C_V \cdot S_{V_2O_5} + C_{A1} \cdot (S_{BET} - S_{V_2O_5})$$
 (1)

where S_{BET} and $S_{BET}^{-}S_{V_2O_5}^{}$ are the BET surface area of catalyst and the exposed surface area of Al_2O_3 , respectively, and $C_V^{}$ and $C_{Al}^{}$ are the surface concentrations of $NH_3^{}$ on unsupported $V_2O_5^{}$ and $Al_2O_3^{}$ alone, respectively. Since $C_V^{}$, $C_{Al}^{}$, $S_{BET}^{}$, and $[NH_3^{}]$ can be measured, one can calculate $S_{V_2O_5}^{}$ from the equation.

Figure 1B shows S_{V2O_5} thus calculated per unit weight of support, Al_2O_3 . It increased with V_2O_5 content; especially it increased steeply around 10 mol% of V_2O_5 . Figure 1B includes the exposed surface area of (010) face of V_2O_5 , S_{010} , calculated from the number of surface V=O species. The trend of S_{010} is similar to that of

 ${
m SV_{2}O_{5}}$, which supports the calculated results of the latter. The difference between ${
m SV_{2}O_{5}}$ and ${
m S_{010}}$ corresponds to exposed surface areas of the other faces of ${
m V_{2}O_{5}}$. Figure 1B indicates that the exposed surface of ${
m V_{2}O_{5}}$ consists mostly of (010) face at ${
m V_{2}O_{5}}$ content below 10 mol%, while, at high ${
m V_{2}O_{5}}$ content, the exposed surface areas of the other faces are comparable to ${
m S_{010}}$ and the ratio of ${
m S_{010}}$ to ${
m SV_{2}O_{5}}$ is close to ${
m S_{010}/S_{BET}}$ of ${
m V_{2}O_{5}}$, ca. 0.5.

The present method is based on the above-mentioned assumption which is similar to that in the determination of metal surface area that chemisorption stoichiometry is independent of surface structure. 4) assumption may be valid as a working basis, unless a new compound is formed by the reaction between active component and support. spectra of adsorbed NH_3 seemed to support the assumption. On Al₂O₃, two bands ascribable to coordinately adsorbed NH₃, were observed at 1610 and 1260 cm 31 , and, on $V_{2}O_{5}$, a band ascribable to ammonium ion was ob-

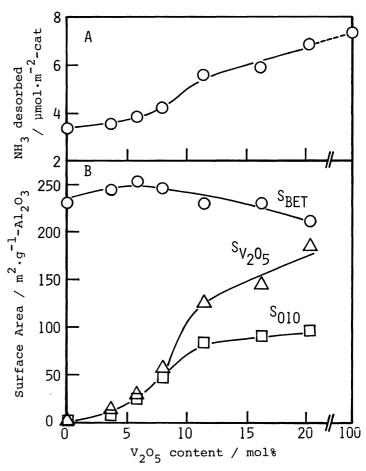


Fig. 1. Surface concentration of NH_3 and exposed surface area of V_2O_5 .

served at 1420 cm $^{-1}$. IR spectra on $\rm V_2O_5/Al_2O_3$ catalysts had only these three bands, indicating that the adsorbed NH $_3$ on the catalysts was the superposition of these on unsupported $\rm V_2O_5$ and $\rm Al_2O_3$ alone.

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